



Cylinder Connections

CGA DISS Series

Catalog 4517/USA

December 2007

aerospace
climate control
electromechanical
filtration
fluid & gas handling
hydraulics
pneumatics
process control
sealing & shielding



ENGINEERING YOUR SUCCESS.



Veriflo A Leading Manufacturer of Precision Valves, Regulators & Surface Mount Components

Veriflo Division, Parker Hannifin Corporation is a leading manufacturer of precision valves, regulators and surface mount components for the control and application of liquids and gases used in the fabrication of semiconductors, as well as in the chemical and petrochemical industries.

Veriflo has maintained industry leadership over the past 95 years through innovative engineering, manufacturing and by placing a premium on quality customer care.

The division maintains two state-of-the-art Class 10 Clean Rooms at its Richmond, CA, facility and has adopted a corporate wide “Lean Manufacturing” philosophy, which is delivering greater value to the customer by eliminating wasteful steps through continuous improvement activities.

Veriflo Division’s two manufacturing facilities develop and manufacture applications for the Semiconductor/High Purity and Instrument/Analyzer industries.



WARNING

FAILURE OR IMPROPER SELECTION OR IMPROPER USE OF THE PRODUCTS AND/OR SYSTEMS DESCRIBED HEREIN OR RELATED ITEMS CAN CAUSE DEATH, PERSONAL INJURY AND PROPERTY DAMAGE.

This document and other information from Parker Hannifin Corporation, its subsidiaries and authorized distributors provide product and/or system options for further investigation by users having technical expertise. It is important that you analyze all aspects of your application and review the information concerning the product or system in the current product catalog. Due to the variety of operating conditions and applications for these products or systems, the user, through its own analysis and testing, is solely responsible for making the final selection of the products and systems and assuring that all performance, safety and warning requirements of the application are met.

The products described herein, including without limitation, product features, specifications, designs, availability and pricing, are subject to change by Parker Hannifin Corporation and its subsidiaries at any time without notice.

Offer of Sale

The items described in this document are hereby offered for sale by Parker Hannifin Corporation, its subsidiaries or its authorized distributors. This offer and its acceptance are governed by the provisions stated in the “Offer of Sale.”



Placing a Premium on Quality Customer Care

With the focus of maintaining the highest industry standards, Veriflo Division has achieved an ISO 2007 registration at both its Richmond, CA, manufacturing plant and at its Carson City, NV, facility. This certification confirms Veriflo's commitment to quality and excellence as recognized by the international community.

The Instrumentation Group of Parker Hannifin specializes in high quality, critical flow components for world-wide process instrumentation, ultra-high purity, medical, analytical and biopharmaceutical applications.

Parker's Instrumentation Group has ten manufacturing plants and over 300 authorized distributor locations around the world to provide local inventory and technical support. Key markets for the Instrumentation Group include: Chemical Process, Power Generation, Oil and Gas Exploration, Semiconductor Manufacturing, Biomedical, and Analytical Equipment.



Visit Us on the Web

For further information on Veriflo Division and or its product line visit the division web site at www.parker.com/veriflo. For more information on Parker Hannifin Corporation visit the corporation's web site at www.parker.com.

The Compressed Gas Association (CGA)

The Compressed Gas Association (CGA) has established and maintains a standardized set of valve outlet and inlet connections to help minimize the possibility of hazardous misconnections of incompatible gases. The need for standardization was recognized by both industry and the military during the World War I era when the multiplicity of connections then in use created unsafe conditions.

Over the past two decades, the growth of the semiconductor and other high technology industries, combined with the development of new gases, further accelerated the need for classification and assignment of gases to specific CGA connections.

Veriflo Division, Parker Hannifin Corporation, a member of the Association, is committed to manufacturing and supplying ultra high integrity CGA or DISS connections including nipples, nuts, gaskets, adapters, caps and plugs. The technical expertise involved in the research, design, development, and manufacture of each component ensures the integrity of the connection. An ultra high integrity connection is referred to as a "DISS" connection. "DISS" is the acronym for "Diameter Index Safety System".

Contents

Features and Specifications	4
Dimensional Data	5
Ordering Information.....	8
Gas Connection Assignment Table.....	9
Safety Guide.....	13
Terms of Sale with Limited Warranty	15

CGA DISS Series Cylinder Connections

Parker Hannifin Corporation's Veriflo Division presents CGA Connections. CGAs are used to connect Semiconductor/High Purity-Specialty gases in process applications.



Features

- ▶ 100% visual inspection of critical surfaces.
- ▶ Cleaned and packaged in a certified environment.

Nuts

- ▶ Stainless Steel, Silver Plated.

Nipples

- ▶ VeriClean™, Veriflo's High Purity type 316L Stainless Steel.
- ▶ Non-rotating design.
- ▶ Heat code traceability.
- ▶ Electropolished, 9 Ra internal surfaces.

Gaskets

- ▶ Available in PCTFE, Aluminum, and Nickel.
- ▶ Retainer ring included.
- ▶ Gaskets individually packaged in lots of 25 pieces.

Outlet Adapters

- ▶ 316L Stainless Steel.
- ▶ Non-rotating design.
- ▶ Electropolished internal surfaces.

Cylinder Valve Outlet Caps

- ▶ Gas tight design.
- ▶ Nickel gasket, ring, and chain included.

Specifications

Materials of Construction

Wetted

Nuts	303 Stainless Steel
Nipples.....	VeriClean™, Veriflo's high purity type 316L Stainless Steel
Outlet Adapters.....	316L Stainless Steel
Cylinder Valve Outlet Caps.....	316L Stainless Steel
Gaskets	Nickel Standard*

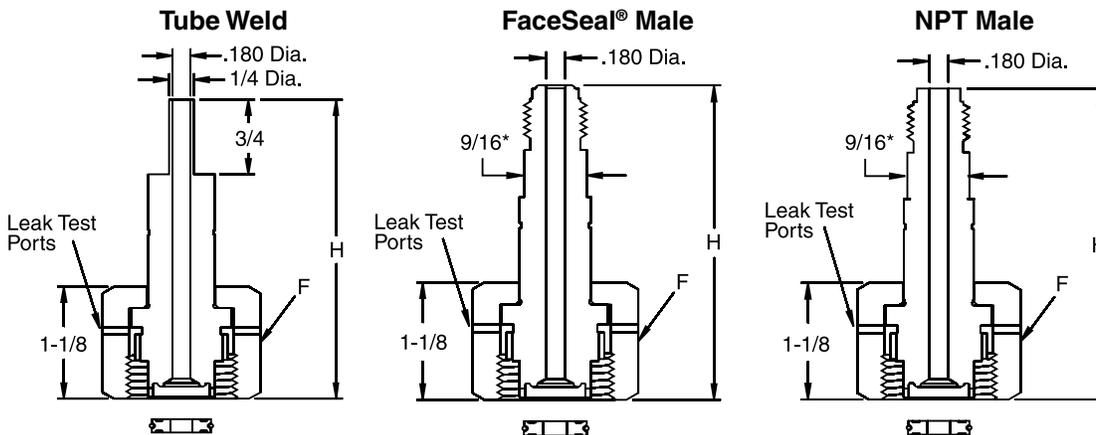
*Contact factory for other materials available.

Dimensional Data

54 Series Assembly

Includes: Nut, Nipple and Nickel Gasket

CGA/DISS Number	End Connection	H Overall Length	F Hex Flat
632 thru 642	1/4" Tube Weld	2.50	1-1/4"
	1/4" Faceseal Male	3.00	
	1/4" NPT Male	3.00	
712 thru 728	1/4" Tube Weld	2.50	1-3/8"
	1/4" Faceseal Male	3.00	
	1/4" NPT Male	3.00	

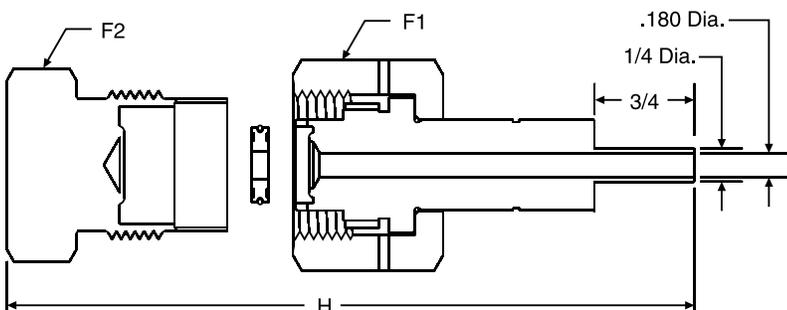


* Wrench Flats

58 Series Assembly

Includes: Nut, Nipple Tube Weld, Nickel Gasket, and Blank Plug

CGA/DISS Number	End Connection	H Overall Length	F1 Hex Flat	F2 Hex Flat
632 thru 642	1/4" Tube Weld	3.40	1-1/4"	1-1/8"
712 thru 728			1-3/8"	1-1/4"

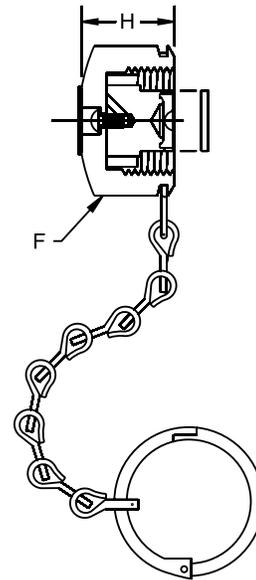


Dimensional Data

53 Series Cylinder Valve Outlet Caps

CGA Number	Part Number	Material	F Hex Flat	H Length	Gas-Tight*
632	53-63GTC-2NR	Stainless Steel with Nickel gasket	1-1/4"	.98"	Yes
634	53-63GTC-2NR		1-1/4"		
636	53-63GTC-2NR		1-1/4"		
638	53-63GTC-2NR		1-1/4"		
640	53-63GTC-2NR		1-1/4"		
642	53-63GTC-2NR		1-1/4"		
712	53-71GTC-2NR		1-3/8"		
714	53-71GTC-2NR		1-3/8"		
716	53-71GTC-2NR		1-3/8"		
718	53-71GTC-2NR		1-3/8"		
720	53-71GTC-2NR		1-3/8"		
722	53-71GTC-2NR		1-3/8"		
724	53-71GTC-2NR		1-3/8"		
726	53-71GTC-2NR		1-3/8"		
728	53-71GTC-2NR		1-3/8"		

UHP CGA Cap
632-642 and 712-728



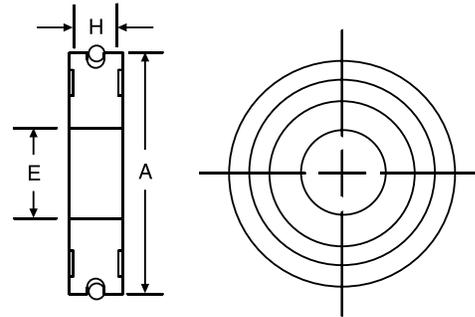
Dimensional Data

50 Series SpectraTite™ Gaskets

Gaskets for CGA 632-728

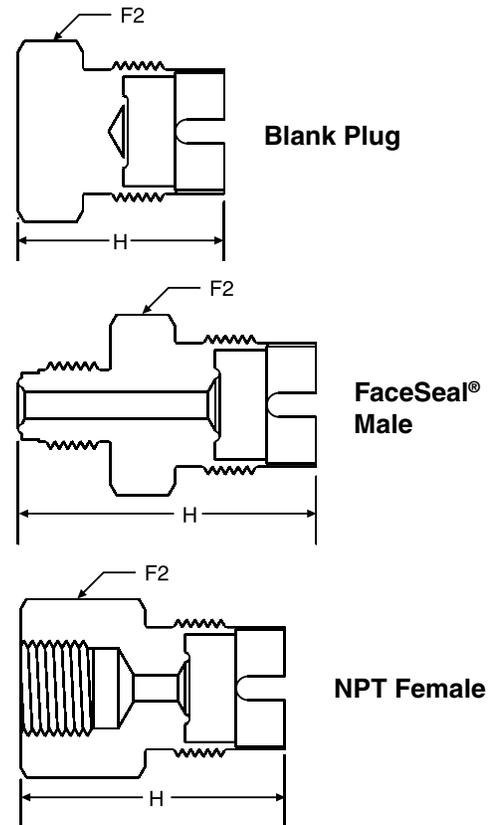
Material	A	H	E
Nickel 200	.56	.105	.21
PCTFE*		.125	
Aluminum*		.105	

*Contact factory for availability.

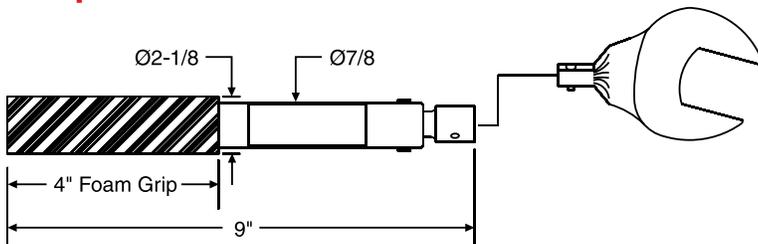


57 Series Outlet Adapters and Blank Plugs

CGA/DISS Number	End Connection	H Overall Length	F Hex Flat
632 thru 642	Blank Plug	1.53	1-1/8"
	1/4" FaceSeal Male	2.00	
	1/4" NPT Female	1.85	
712 thru 718	Blank Plug	1.53	1-1/4"
	1/4" FaceSeal Male	2.00	
	1/4" NPT Female	1.85	
720 thru 728	Blank Plug	1.53	1-1/4"
	1/4" FaceSeal Male	2.00	
	1/4" NPT Female	1.85	



Torque Wrenches

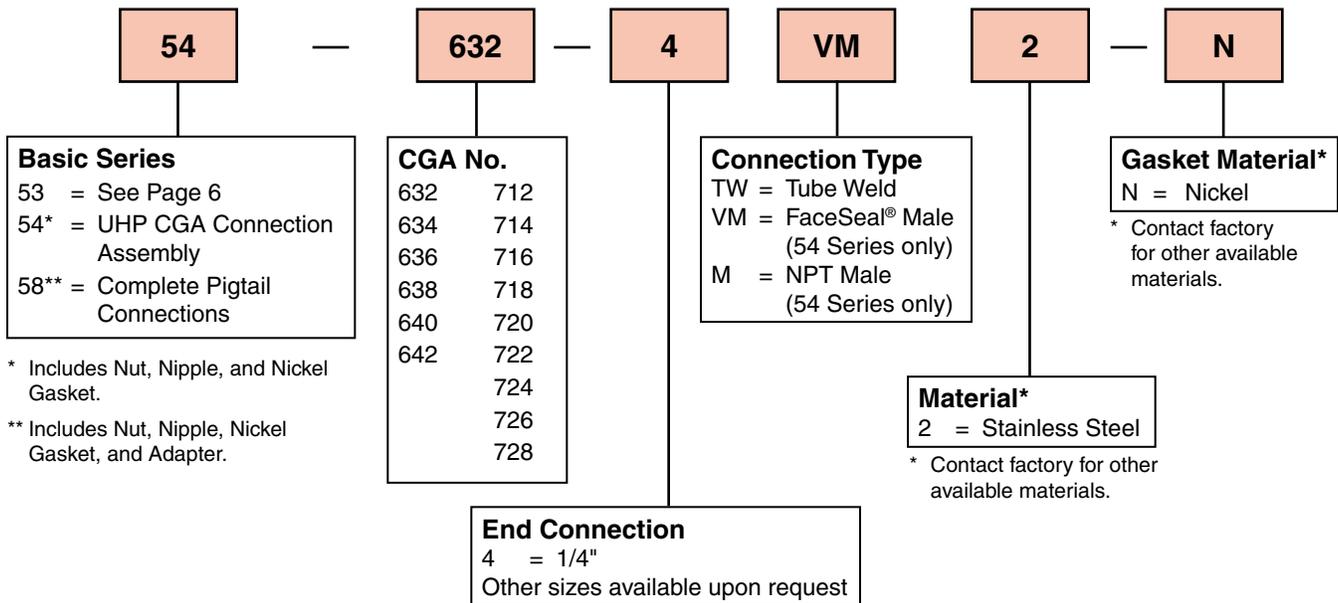


Part Number	Factory Set Torque	For Use With	CGA 632-642 Hex Flat	CGA 712-718 Hex Flat	CGA 720-728 Hex Flat
77-DISS-TW	35 ft-lbs	Nickel Gasket	1-1/4"	1/3/8"	—
77-DISS-TW-K	12 ft-lbs	PCTFE Gasket			

Torque wrenches are specifically designed for use with the Compressed Gas Association's 632-642 and 712-728 series of connections. Torque is factory set to the CGA recommendations.

Calibration service is also available and is recommended every six months or 4,000 cycles, whichever comes first.

Ordering Information



57 Series Outlet Adapters & Blank Plugs Ordering Information

CGA/DISS Number	End Connection	Nipple Part No.
632 thru 642	Blank Plug	57-63MXX-2
	1/4" FaceSeal Male	57-***M4VM-2
	1/4" NPT Female	57-***M4F-2
712 thru 718	Blank Plug	57-70MXX-2
	1/4" FaceSeal Male	57-***M4VM-2
	1/4" NPT Female	57-***M4F-2
720 thru 728	Blank Plug	57-72MXX-2
	1/4" FaceSeal Male	57-***M4VM-2
	1/4" NPT Female	57-***M4F-2

*** CGA Number. See Assembly Ordering Information for specific number.

Safety Guide and Installation and Operating Instructions available at
www.parker.com/veriflomanuals

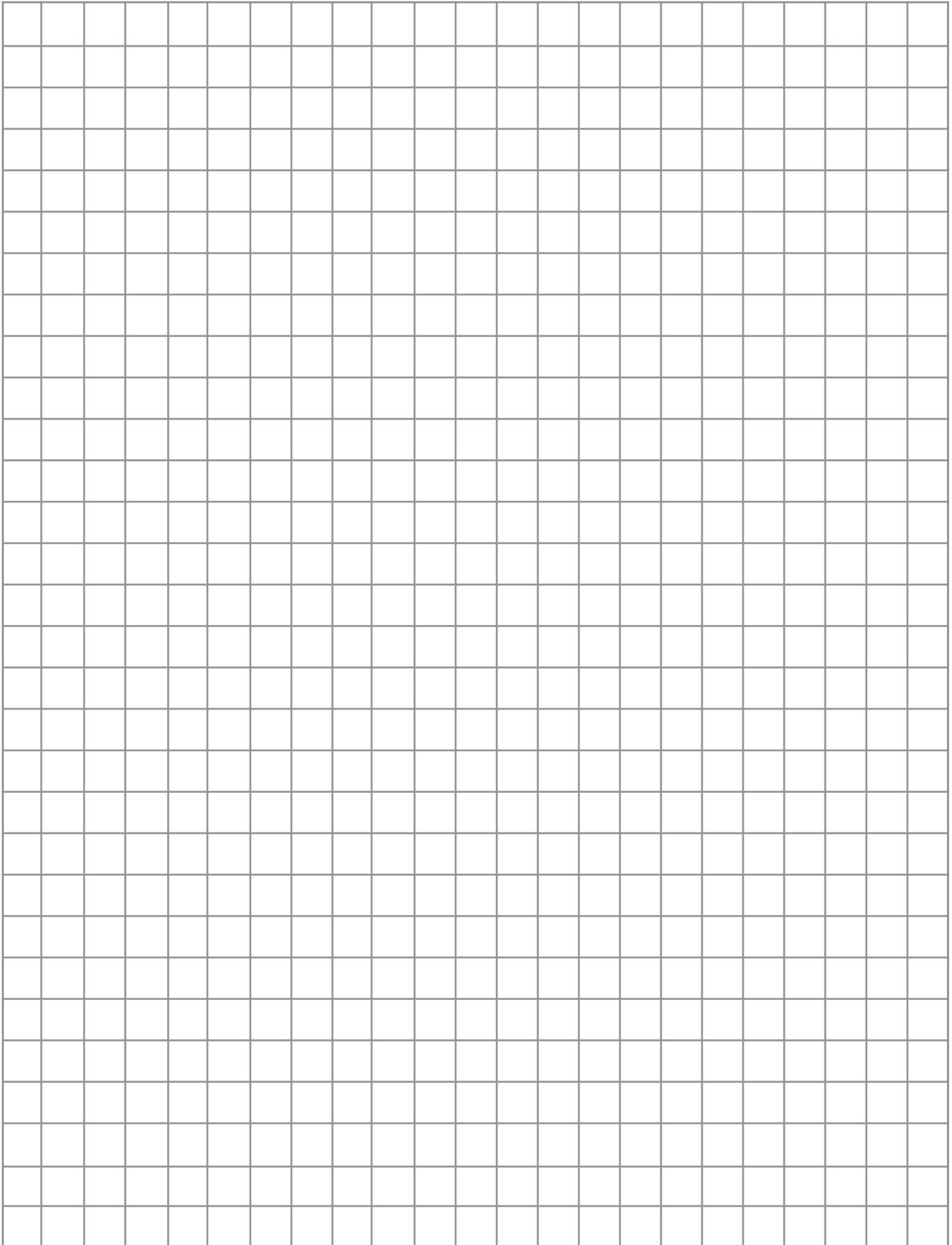
Gas Connection Assignment Table**

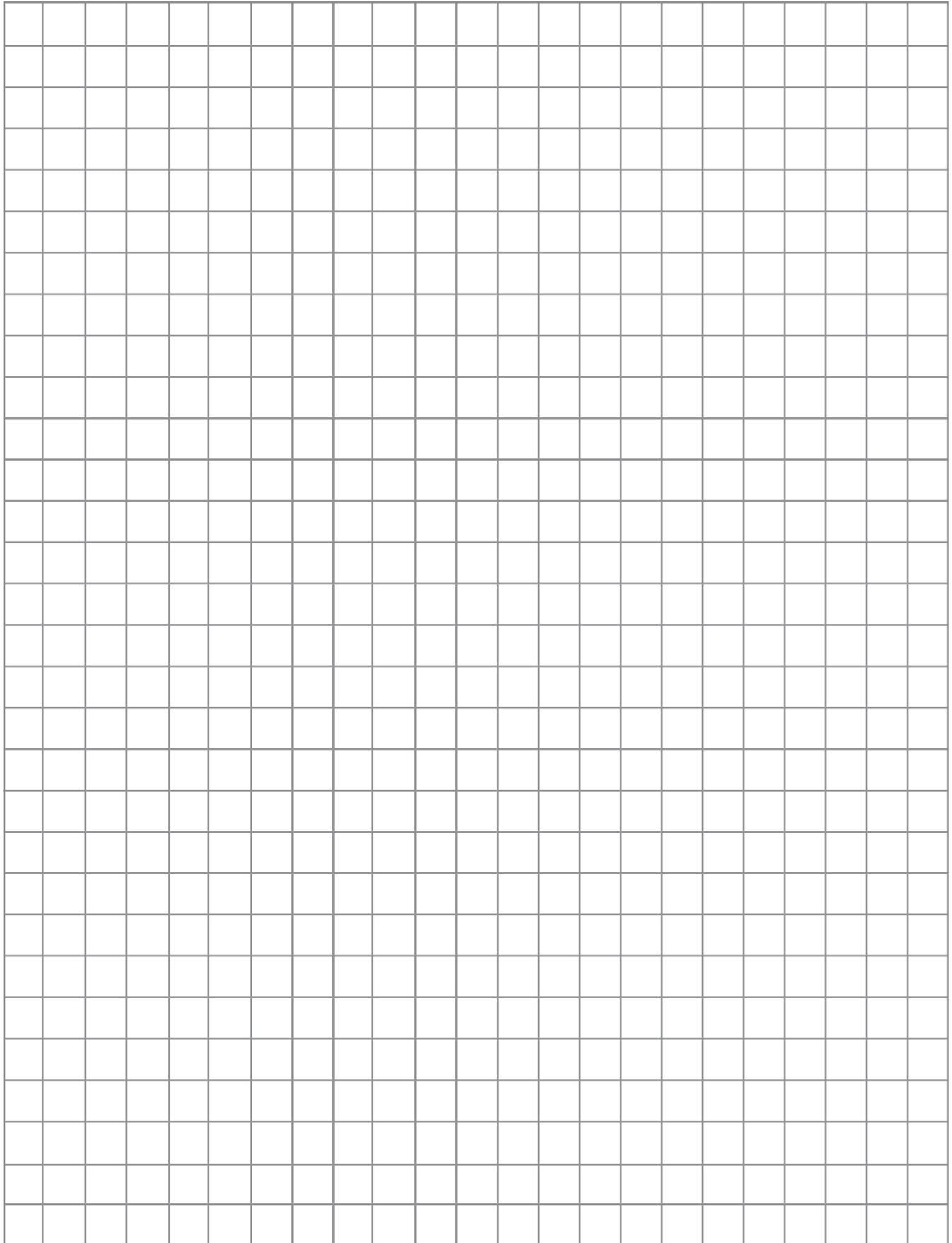
For pressures up to 4704 psig (320 bar) dependent on CGA, DIN, JIS, and ISO organization specifications.

GAS	UHP CGA	CGA	DIN	JIS
Ammonia	720	705	DIN 6	22-R
Argon	718	580	DIN 6	22-R or 23-R
Arsenic Pentafluoride	642	—	—	—
Arsine	632	350	—	22-L
Boron Trichloride	634	660	DIN 8	—
Boron Trifluoride	642	330	DIN 8	22-L
Carbon Dioxide	716	320	DIN 6	—
Carbon Monoxide	724	350	DIN 5	22-L
Chlorine	728	—	DIN 8	26-R
Diborane	632	350	—	22-L
Dichlorosilane	636	678*	DIN 5	—
Diethylzinc	726	510*	—	—
Diethyltelluride	726	—	—	—
Dimethylzinc	726	—	—	—
Disilane	632	—	—	—
Germane	632	350 or 660	—	—
Halocarbon 11	716	660	—	—
Halocarbon 12	716	660	DIN 6	—
Halocarbon 13	716	660	DIN 6	—
Halocarbon 14	716	320 or 580	DIN 6	—
Halocarbon 23	716	660	DIN 6	—
Halocarbon 115	716	660	DIN 6	—
Halocarbon 116	716	660	—	—
Helium	718	580	DIN 6	22-R or 23-R
Hydrogen	724	350	DIN 1	22-L
Hydrogen Bromide	634	330	DIN 8	26-R
Hydrogen Chloride	634	330	DIN 8	26-R
Hydrogen Fluoride	638	660 or 670	—	26-R
Hydrogen Sulfide	722	330	DIN 5	—
Krypton	718	580	DIN 6	22-R or 23-R
Neon	718	580	DIN 6	22-R or 23-R
Nitrogen	718	580	DIN 10	22-R or 23-R
Nitrogen Trifluoride	640	330 or 670	DIN 8	—
Nitrous Oxide	712	326	DIN 8	—
Oxygen	714	540	DIN 9	22-R or 23-R
Perfluoropropane	716	660	—	—
Phosphine	632	350 or 660	DIN 1	—
Phosphorus Pentafluoride	642	330 or 660	—	—
Silane	632	350	—	—
Silicon Tetrachloride	636	—	—	—
Silicon Tetrafluoride	642	330	—	22-L
Sulphur Hexafluoride	716	590	DIN 6	26-R
Trichlorosilane	636	—	—	—
Triethylaluminum	726	510*	—	—
Tungsten Hexafluoride	638	670	DIN 8	—
Xenon	718	580	DIN 6	22-R

* Consult CGA, DIN, JIS, or ISO organization specifications for pressure limits.

** Information in this table was obtained from reliable sources. It shall be used for reference only. Actual gas assignments are subject to periodic change and the user must verify all information in this table at the time of use. For verification, contact the Compressed Gas Association offices.







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Safety Guide
 PN: 25000194
 Revision: –
 Date: 09.01.07

SAFETY GUIDE FOR SELECTING AND USING VERIFLO DIVISION PRODUCTS AND RELATED ACCESSORIES

! WARNING: FAILURE OR IMPROPER SELECTION OR IMPROPER USE OF VERIFLO DIVISION VALVES, PRESSURE REGULATORS, FLOW CONTROLLERS, AND RELATED ACCESSORIES (“PRODUCTS”) CAN CAUSE DEATH, PERSONAL INJURY, AND PROPERTY DAMAGE. POSSIBLE CONSEQUENCES OF FAILURE OR IMPROPER SELECTION OR IMPROPER USE OF THESE PRODUCTS INCLUDE BUT ARE NOT LIMITED TO:

- Release of toxic, or otherwise injurious, liquids, gases, and chemicals (“fluids”).
- Injection, inhalation, or exposure to fluids.
- Contact with, or injection by, high-pressure fluid discharge.
- Rupture of the product or other system components.
- Products, components, parts, or other items thrown at high speeds.
- Explosion or fire.
- Improper and unsafe function of the devices or systems using the product.

Before selecting or using any of these Products, it is important that you read and follow the instructions below.

1. GENERAL INSTRUCTIONS

- 1.1. **Scope:** This safety guide is designed to cover general guidelines on the installation, use, and maintenance of Veriflo Division valve, pressure regulator, and flow control products and related accessories (“products”).
- 1.2. **Fail-Safe:** Veriflo products can and do fail without warning for many reasons. Design all systems and equipment in a fail-safe mode, so that failure of Veriflo products will not endanger persons or property.
- 1.3. **Relevant International Standards:** For a good guide to the application of a broad spectrum of pneumatic fluid power devices see: ISO 4414:1998, Pneumatic Fluid Power – General Rules relating to systems. See www.iso.org for ordering information.
- 1.4. **Distribution:** Provide a copy of this safety guide to each person that is responsible for selection, installation, or use of Veriflo products. Do not select or use Veriflo products without thoroughly reading and understanding this safety guide as well as the specific Veriflo publications for the products considered or selected.
- 1.5. **User Responsibility:** Due to the wide variety of operating conditions and applications for Veriflo products, Parker and its distributors do not represent or warrant that any particular Veriflo product is suitable for any specific end use system. This safety guide does not analyze all technical parameters that must be considered in selecting a Veriflo product. The user, through its own analysis and testing, is solely responsible for:
 - Making the final selection of the appropriate Veriflo product;
 - Assuring that all user’s performance, endurance, maintenance, safety, and warning requirements are met and that the application presents no health or safety hazards;
 - Complying with all existing warning labels and / or providing all appropriate health and safety warnings on the equipment on which the Veriflo products are used; and
 - Assuring compliance with all applicable government and industry standards.
- 1.6. **Safety Devices:** Safety devices should not be removed, or defeated.
- 1.7. **Warning Labels:** Warning labels should not be removed, painted over or otherwise obscured.
- 1.8. **Additional Questions:** Call the appropriate Parker technical service department if you have any questions or require any additional information. See the Parker publication for the product being considered or used, or call 1-800-CPARKER, or go to www.parker.com, for telephone numbers of the appropriate technical service department and Veriflo catalogs and publications.

2. PRODUCT SELECTION INSTRUCTIONS

- 2.1. **Operating Pressure:** The user must assure that the pressures applied to the product will never exceed the maximum operating pressure of the product, the maximum operating pressure of any options and accessories connected to the product, and

the maximum operating pressure of any other system component. Consult product labeling and Veriflo Division catalogs for maximum operating pressures. Additional operating pressure considerations:

- Pressure regulators have an outlet operating pressure range that is less than the maximum operating inlet pressure. Never exceed the maximum operating inlet pressure. Never exceed the maximum operating outlet pressure.
 - Pressure gauges should be selected such that the pressure to be measured is no more than 75% of the full scale range of the gauge. For additional information refer to ASME standard B40.1, Pressure Gauges and Gauge Attachments. See www.asme.org for ordering information.
 - Products may be fitted with special connections and adaptors to connect the product to a pressure cylinder. The maximum operating pressure of the product, its options, and accessories must equal or exceed the maximum pressure of the cylinder. For more information regarding the selection and safe use of pressure cylinders and cylinder connections, contact the Compressed Gas Association (CGA), 4221 Walney Road, Chantilly, VA, 20151, Phone: 703-788-2700, Fax: 703-961-1831, or visit the CGA web page at www.cganet.com.
- 2.2. **Temperature Rating:** Never exceed the temperature ratings of a product. Excessive heat or cold can shorten the life expectancy of a product, cause improper function, and product rupture. Consult Veriflo Division catalogs for maximum and minimum temperature ratings.
 - 2.3. **Leakage:** Most products experience small amounts of leakage. Product leakage must be suitable for the application, environment, and the process fluid. Good system design and product selection require consideration of both internal and external leakage. Leakage can create hazardous situations due to exposure to the process fluid, unintended chemical reactions, loss of system pressure, or unexpected transfer of fluids and pressures within the system. Consult Veriflo Division catalogs for product leakage rates.
 - 2.4. **Severe Leakage:** The user must address in their system design and product selection any hazards that may result from severe leakage due to product or system failure. Good system design requires consideration of the possibility of severe internal and external leakage and may require safety pressure relief devices and secondary fluid containment. Severe leakage can create hazardous situations due to exposure to the process fluid, unintended chemical reactions, loss of system pressure, or unexpected transfer of fluids and pressures within the system.
 - 2.5. **Flow Rate:** The flow rate requirements of a system are an important consideration when selecting a product. Products need to be able to provide adequate flow and pressure for the desired application.
 - 2.6. **Environment:** Many environmental conditions can affect the integrity and suitability of a product for a given application. Veriflo



Division products are designed for use in general purpose industrial applications. If these products are to be used in unusual circumstances such as direct exposure to sunlight, weather, and/or corrosive or caustic environments, such use can shorten the useful life and lead to premature failure of a product.

2.7. Fluid Compatibility: Veriflo products are constructed from a variety of materials. The user is solely responsible for selecting and assuring that the product and materials of construction are compatible with the process fluid. The user must take extreme caution when selecting products and materials for use with corrosive and hazardous fluids. The user should contact their fluid supplier for additional safety and product selection guidance.

2.8. Oxygen Service: Extreme caution must be taken when using oxygen. A serious risk of ignition, fire, and explosion exists. The user is solely responsible for selecting the product and specifying materials to be used in oxygen service.

- Do not use a product or operate a system if there is evidence of contamination (e.g. debris, particles, oils, lubricants, grease, etc.);
- Do not interchange products, components, or accessories with those that have been used in other types of gas service;
- Do not operate a pressure regulator without a proper filter;
- Always apply pressure to the regulator slowly to avoid heating from adiabatic compression. Fast opening valves should not be used.

3. PRODUCT INSTALLATION AND OPERATING INSTRUCTIONS

3.1. Product Inspection: Prior to assembly or installation a careful examination of the product must be performed. All products must be checked for correct style, size, and model number. DO NOT use any product that displays any signs of nonconformance.

3.2. Installation and Operating Instructions: Parker published Installation and Operating Instructions must be followed. These instructions are available by calling 1-800-CPARKER, or at www.parker.com. Important installation and operating considerations:

- Installation, operation, removal and servicing of these products must be performed by knowledgeable personnel who understand how the products are to be applied and have been trained and equipped for the handling, use and servicing of pressurized fluids and systems.
- The user must identify the product inlet and outlet ports by the markings on the product to ensure proper connection to the system. DO NOT use any product with unclear or missing inlet and outlet port markings.
- After installation and servicing the product must be tested for proper function and leakage. Leak test methods should be appropriate for the system leak integrity requirements.
- Do not use a product or operate a system if there is evidence of contamination (e.g. debris, particles, oils, lubricants, grease, etc.).
- Do not interchange products, components, and accessories with those that have been used in other types of gas service.
- Process gases must be clean and free of moisture.
- Do not operate a pressure regulator without a proper inlet filter.
- Prior to installation, follow lockout and tagout procedures for the system and equipment. Follow all government, state and local safety and servicing practices including, but not limited, to all OSHA Lockout Tagout procedures (OSHA Standard – 29 CFR, Part 1910.147, Appendix A, The Control of Hazardous Energy – Lockout / Tagout).
- Always wear appropriate personal protection equipment such as approved safety glasses, face shield, apron, gloves, etc.

4. MAINTENANCE, REMOVAL, AND SERVICING INSTRUCTIONS

4.1. Maintenance: Even with proper selection and installation, product service life may be significantly reduced without a continuing maintenance program. A maintenance program must be established and followed by the user and, at minimum, must include instructions 4.2 through 4.6. Maintenance, inspection, service, and replacement intervals need to be established so that products are replaced before any failure occurs. Impor-

tant considerations when establishing the frequency of maintenance, inspection, service, and replacement of Veriflo Division products:

- Previous performance experiences including known failures in the application or similar applications.
 - Government and/or industrial standards.
 - When failures could result in unacceptable down time, equipment damage or personal injury risk.
- 4.2. Inspection:** Any of the following conditions requires immediate system shut down and replacement of worn or damaged components. Never approach a product or system exhibiting these or other abnormal conditions until the system has been shut down and depressurized.
- Escaping fluid and abnormal pressure readings: Escaping fluid and abnormal pressure readings may indicate severe leakage or product or system failure.
 - Damaged or degraded components: Look to see if there are any visible signs of wear or component degradation.
 - Kinked, crushed, or damaged hoses and plumbing: Kinked plumbing can result in restricted fluid flow and lead to unpredictable system behavior.
 - Any observed improper system or component function: Immediately shut down the system and correct the malfunction.
 - Excessive dirt build-up: Dirt and clutter can mask potentially hazardous situations.
- 4.3. Routine Maintenance Issues:**
- Remove excessive dirt, grime and clutter from work areas.
 - Make sure all required guards and shields are in place.
 - Warnings and specifications on the product should not be covered or painted over. If masking is not possible, contact your local representative for replacement labels.
- 4.4. Removal:** Before attempting to remove a product from service, review the product operating instructions. These instructions are available by calling 1-800-CPARKER, or by accessing the Parker WEB site at www.parker.com. Other important product removal considerations:
- Installation, operation, removal and servicing of these products must be performed by knowledgeable personnel who understand how the products are to be applied and have been trained and equipped for the handling, use and servicing of pressurized fluids and systems.
 - Follow lockout and tagout procedures for the system and equipment as stated in section 3.2 above.
 - Isolate the product from all pressure sources upstream and downstream of the product by closing and locking out the appropriate valves.
 - Safely depressurize the product and system.
 - Properly purge hazardous fluids from the product and system.
 - Always wear appropriate personal protection equipment such as approved safety glasses, face shield, apron, gloves, etc.
- 4.5. Servicing (conversion or replacing of any worn or damaged parts):** Remove the product from the equipment or system prior to servicing. Follow guidelines above for removal instructions. Parker published Service Instructions must be followed. These instructions are available by calling 1-800-CPARKER, or at www.parker.com. To avoid unpredictable system behavior that can cause death, personal injury and property damage:
- Installation, operation, removal and servicing of these products must be performed by knowledgeable personnel who understand how the products are to be applied and have been trained and equipped for the handling, use and servicing of pressurized fluids and systems.
 - After installation and servicing the product must be tested for proper function and leakage. Leak test methods should be appropriate for the system leak integrity requirements.
 - Warnings and specifications on the product should not be covered or painted over. If masking is not possible, contact your local representative for replacement labels.
- 4.6. Putting Serviced Product Back into Operation:** Follow the guidelines above for product installation and operating instructions, section 3 above.

Offer Of Sale

The items described in this document are hereby offered for sale at prices to be established by Parker Hannifin Corporation, its subsidiaries and its authorized distributors. This offer and its acceptance by any customer ("Buyer") shall be governed by all of the following Terms and Conditions. Buyer's order for any item described in its document, when communicated to Parker Hannifin Corporation, its subsidiary or an authorized distributor ("Seller") verbally or in writing, shall constitute acceptance of this offer.

1. **Terms and Conditions of Sale:** All descriptions, quotations, proposals, offers, acknowledgments, acceptances and sales of Seller's products are subject to and shall be governed exclusively by the terms and conditions stated herein. Buyer's acceptance of any offer to sell is limited to these terms and conditions. Any terms or conditions in addition to, or inconsistent with those stated herein, proposed by Buyer in any acceptance of an offer by Seller, are hereby objected to. No such additional, different or inconsistent terms and conditions shall become part of the contract between Buyer and Seller unless expressly accepted in writing by Seller. Seller's acceptance of any offer to purchase by Buyer is expressly conditional upon Buyer's assent to all the terms and conditions stated herein, including any terms in addition to, or inconsistent with those contained in Buyer's offer. Acceptance of Seller's products shall in all events constitute such assent.

2. **Payment:** Payment shall be made by Buyer net 30 days from the date of delivery of the items purchased hereunder. Amounts not timely paid shall bear interest at the maximum rate permitted by law for each month or portion thereof that the Buyer is late in making payment. Any claims by Buyer for omissions or shortages in a shipment shall be waived unless Seller receives notice thereof within 30 days after Buyer's receipt of the shipment.

3. **Delivery:** Unless otherwise provided on the face hereof, delivery shall be made F.O.B. Seller's plant. Regardless of the method of delivery, however, risk of loss shall pass to Buyer upon Seller's delivery to a carrier. Any delivery dates shown are approximate only and Seller shall have no liability for any delays in delivery.

4. **Warranty:** Seller warrants that the items sold hereunder shall be free from defects in material or workmanship for a period of 18 months from date of shipment from Parker Hannifin Corporation. THIS WARRANTY COMPRISES THE SOLE AND ENTIRE WARRANTY PERTAINING TO ITEMS PROVIDED HEREUNDER. SELLER MAKES NO OTHER WARRANTY, GUARANTEE, OR REPRESENTATION OF ANY KIND WHATSOEVER. ALL OTHER WARRANTIES, INCLUDING BUT NOT LIMITED TO, MERCHANTABILITY AND FITNESS FOR PURPOSE, WHETHER EXPRESS, IMPLIED, OR ARISING BY OPERATION OF LAW, TRADE USAGE, OR COURSE OF DEALING ARE HEREBY DISCLAIMED.

NOTWITHSTANDING THE FOREGOING, THERE ARE NO WARRANTIES WHATSOEVER ON ITEMS BUILT OR ACQUIRED WHOLLY OR PARTIALLY, TO BUYER'S DESIGNS OR SPECIFICATIONS.

5. **Limitation Of Remedy:** SELLER'S LIABILITY ARISING FROM OR IN ANY WAY CONNECTED WITH THE ITEMS SOLD OR THIS CONTRACT SHALL BE LIMITED EXCLUSIVELY TO REPAIR OR REPLACEMENT OF THE ITEMS SOLD OR REFUND OF THE PURCHASE PRICE PAID BY BUYER, AT SELLER'S SOLE OPTION. IN NO EVENT SHALL SELLER BE LIABLE FOR ANY INCIDENTAL, CONSEQUENTIAL OR SPECIAL DAMAGES OF ANY KIND OR NATURE WHATSOEVER, INCLUDING BUT NOT LIMITED TO LOST PROFITS ARISING FROM OR IN ANY WAY CONNECTED WITH THIS AGREEMENT OR ITEMS SOLD HEREUNDER, WHETHER ALLEGED TO ARISE FROM BREACH OF CONTRACT, EXPRESS OR IMPLIED WARRANTY, OR IN TORT, INCLUDING WITHOUT LIMITATION, NEGLIGENCE, FAILURE TO WARN OR STRICT LIABILITY.

6. **Changes, Reschedules and Cancellations:** Buyer may request to modify the designs or specifications for the items sold hereunder as well as the quantities and delivery dates thereof, or may request to cancel all or part of this order, however, no such requested modification or cancellation shall become part of the contract between Buyer and Seller unless accepted by Seller in a written amendment to this Agreement. Acceptance of any such requested modification or cancellation shall be at Seller's discretion, and shall be upon such terms and conditions as Seller may require.

7. **Special Tooling:** A tooling charge may be imposed for any special tooling, including without limitation, dies, fixtures, molds and patterns, acquired to manufacture items sold pursuant to this contract. Such special tooling shall be and remain Seller's property notwithstanding payment of any charges by Buyer. In no event will Buyer acquire any interest in apparatus belonging to Seller which is utilized in the notwithstanding any charges paid by Buyer. Unless otherwise agreed, Seller shall have the right to alter, discard or otherwise dispose of any special tooling or other property in its sole discretion at any time.

8. **Buyer's Property:** Any designs, tools, patterns, materials, drawings, confidential information or equipment furnished by Buyer or any other items which become Buyer's property, may be considered obsolete and may be destroyed by Seller after two (2) consecutive years have elapsed without Buyer placing an order for the items which are manufactured using such property, Seller shall not be responsible for any loss or damage to such property while it is in Seller's possession or control.

9. **Taxes:** Unless otherwise indicated on the face hereof, all prices and charges are exclusive of excise, sales, use, property, occupational or like taxes which may be imposed by any taxing authority upon the manufacture, sale or delivery of the items sold hereunder. If any such taxes must be paid by Seller or if Seller is liable for the collection of such tax, the amount thereof shall be in addition to the amounts for the items sold. Buyer agrees to pay all such taxes or to reimburse Seller therefore upon receipt of its invoice. If Buyer claims exemption from any sales, use or other tax imposed by any taxing authority, Buyer shall save Seller harmless from and against any such tax, together with any interest or penalties thereon which may be assessed if the items are held to be taxable.

10. **Indemnity For Infringement of Intellectual Property Rights:** Seller shall have no liability for infringement of any patents, trademarks, copyrights, trade dress, trade secrets or similar rights except as provided in this Part 10. Seller will defend and indemnify Buyer against allegations of infringement of U.S. Patents, U.S. Trademarks, copyrights, trade dress and trade secrets (hereinafter 'Intellectual Property Rights'). Seller will defend at its expense and will pay the cost of any settlement or damages awarded in an action brought against Buyer based on an allegation that an item sold pursuant to this contract infringes the Intellectual Property Rights of a third party. Seller's obligation to defend and indemnify Buyer is contingent on Buyer notifying Seller within ten (10) days after Buyer becomes aware of such allegations of infringement, and Seller having sole control over the defense of any allegations or actions including all negotiations for settlement or compromise. If an item sold hereunder is subject to a claim that it infringes the Intellectual Property Rights of a third party, Seller may, at its sole expense and option, procure for Buyer the right to continue using said item, replace or modify said item so as to make it noninfringing, or offer to accept return of said item and return the purchase price less a reasonable allowance for depreciation. Notwithstanding the foregoing, Seller shall have no liability for claims of infringement based on information provided by Buyer, or directed to items delivered hereunder for which the designs are specified in whole or part by Buyer, or infringements resulting from the modification, combination or use in a system of any item sold hereunder. The foregoing provisions of this Part 10 shall constitute Seller's sole and exclusive liability and Buyer's sole and exclusive remedy for infringement of Intellectual Property Rights.

If a claim is based on information provided by Buyer or if the design for an item delivered hereunder is specified in whole or in part by Buyer, Buyer shall defend and indemnify Seller for all costs, expenses or judgments resulting from any claim that such item infringes any patent, trademark, copyright, trade dress, trade secret or any similar right.

11. **Force Majeure:** Seller does not assume the risk of and shall not be liable for delay or failure to perform any of Seller's obligations by reason of circumstances beyond the reasonable control of Seller (hereinafter 'Events of Force Majeure'). Events of Force Majeure shall include without limitation, accidents, acts of God, strikes or labor disputes, acts, laws, rules or regulations of any government or government agency, fires, floods, delays or failures in delivery of carriers or suppliers, shortages of materials and any other cause beyond Seller's control.

12. **Entire Agreement/Governing Law:** The terms and conditions set forth herein, together with any amendments, modifications and any different terms or conditions expressly accepted by Seller in writing, shall constitute the entire Agreement concerning the items sold, and there are no oral or other representations or agreements which pertain thereto. This Agreement shall be governed in all respects by the law of the State of Ohio. No actions arising out of the sale of the items sold hereunder or this Agreement may be brought by either party more than two (2) years after the cause of action accrues.

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